Installation Instructions

Follow these steps to install your new 4" DPF & CAT Delete Race Pipe:

Step 1: Prepare the Exhaust System

Remove all sensors from the exhaust pipe.

Loosen the flange securing the drain pipe and DPF/exhaust pipe assembly.

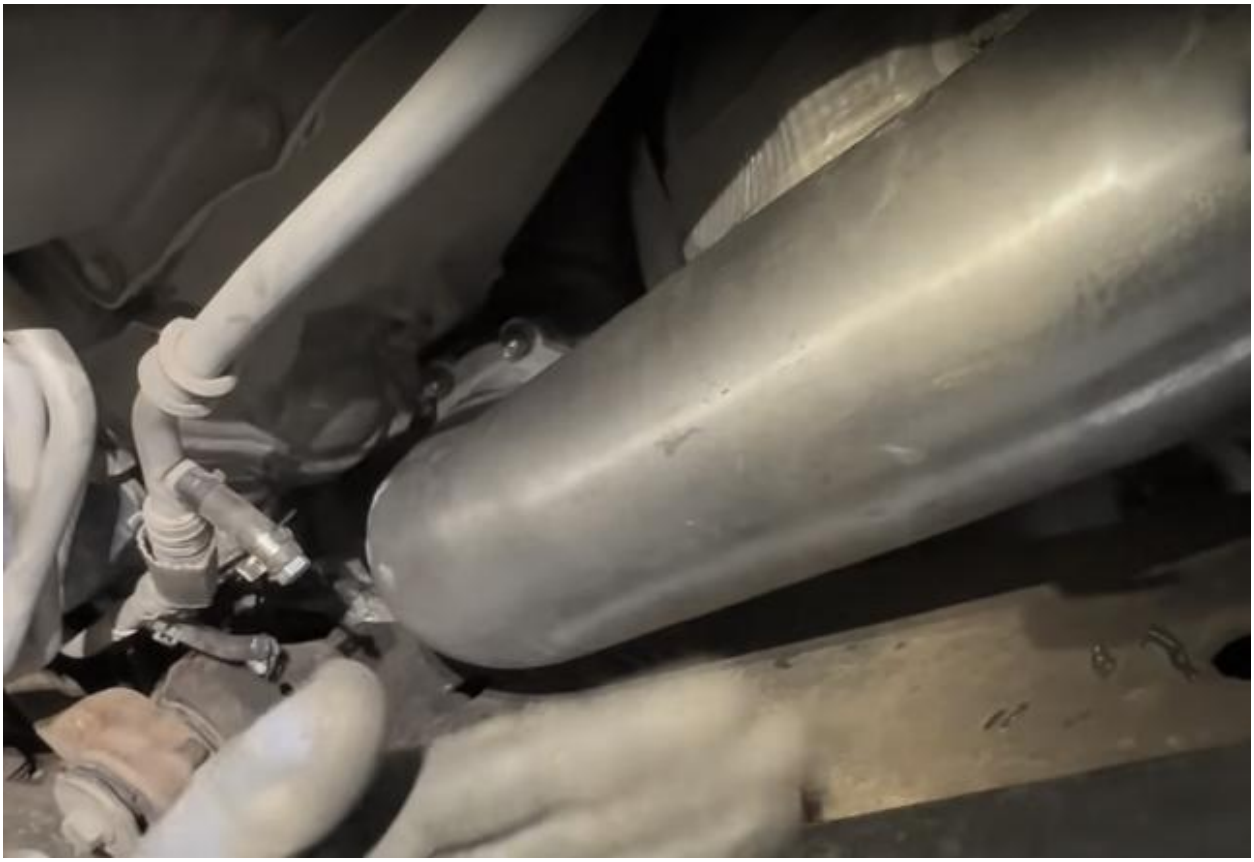
Step 2: Remove the Factory DPF

Remove all factory plugs and ventilation holes from the diesel particulate filter, tie them to the truck frame or remove them from the clamp connection. Spray the hanger with WD-40, then pry off the hanger from the rubber bracket and remove the DPF from the truck.

Step 3: Disconnect the OEM Downpipe

1.Unscrew the 4-bolt flange that secures the OEM turbine straight pipe and downpipe. Use a 15mm socket to perform this step. (Note: Keep OEM nuts as they will be used with the new system).

2.To facilitate the disassembly of the downpipe, remove the hanger attached to the gearbox and cut off the pipe inlet.



Step 4: Install the New Downpipe #1

Install the downpipe#1 and connect the 4-bolt flange of the downpipe to the 4-bolt flange of the turbine straight pipe with bolts.Press the flange downwards to secure the pipeline, but the pipeline can still move. Fix the hanger back with bolts Transmission.

Step 5: Install Pipe#2

Install pipe #2 Connect one end of the sloping surface to the tail end of the # 1 downpipe and tighten it loosely with a fixture. Place the hanger together into the OEM rubber hanger.

Step 6: Install Pipe #3

Measure the distance between the pipe #2 and the exhaust assembly, install the pipe #3, and if necessary, start from the other end of the slope and cut to the required distance.

Step 7: Final Tightening

Starting from pipe #1, tighten the vortex belt clamp and continue tightening until the rear connection, checking the gap while tightening.