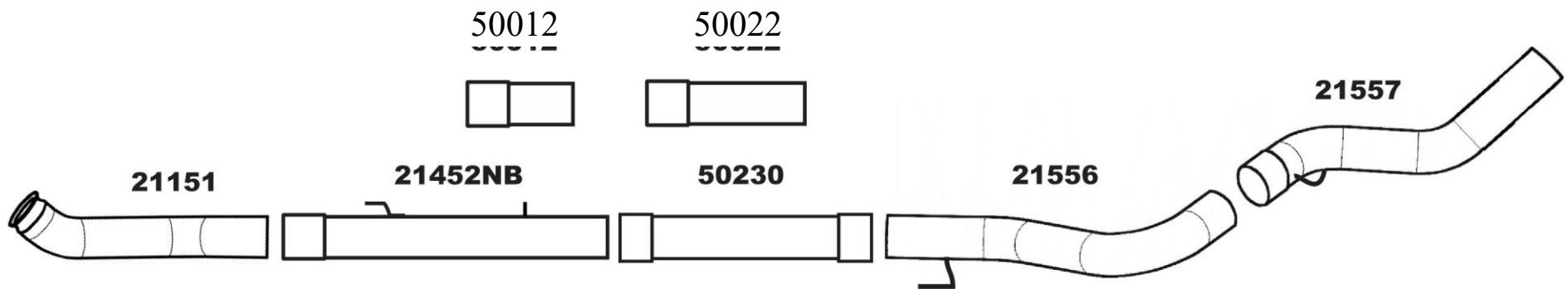


RACE
APPLICATION
ONLY

1673

13-18 DODGE RAM 6.7' 2500
COIL SPRING REAR
5" TURBO BACK SINGLE SYSTEM



FLO-

PRO

PERFORMANCE
EXHAUST

0 1-21151 (5-1) □ 1-50230 (4-8)

0 1-21452NB (6-1) 1-21556 (5-2)

0 1-50022 (4-8) □ 1-21557 (5-3)

0 1-50012 (4-8) 5-LJ500

PICKED BY



**WARNING: BEFORE YOU BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE KIT #1673
2014-2016 DODGE RAM 2500 6.7L, COIL SPRING SUSPENSION ONLY
WILL NOT FIT LEAF SPRING EQUIPPED TRUCK
5" TURBO BACK RACE SYSTEM**

Warning:

This system is designed for race use only. May also void vehicle manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

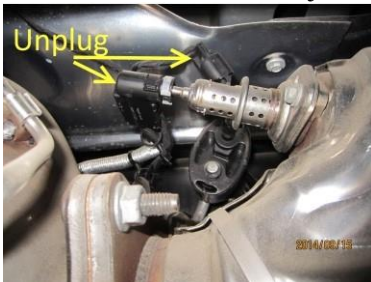
Notes:

ALWAYS MAKE SURE ALL COMPONENTS ARE IN FLO-PRO BOX ACCORDING TO PICK SHEET BEFORE STARTING REMOVAL OF STOCK EXHAUST SYSTEM

- FLO—PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches (excluding OEM and AFTERMARKET under bed gooseneck hitches), tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.
- WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.

Removal of OEM Exhaust System

1. Remove all sensors, DEF injector connections from downpipe, SCR and Diesel Particulate Filter.



2. Unbolt both flange connections and loosen clamp at the tailpipe end. Remove the SCR and DPF from truck then proceed to remove tailpipe. At the turbo, remove the band clamp holding the downpipe by loosening the bolt enough to unlatch the clamp. Pry away the clamp from flange at three spots with a flathead screwdriver. Remove downpipe and keep band clamp as it will be re-used.

Installation Instructions of new Exhaust System

1. Make sure to place clamps on all connections before installations of pipes and muffler delete.
2. Install downpipe using the stock turbo band clamp. Snug the clamp down so it will hold the pipe but it can still be moved.
3. Install pipe# 21452NB inserting metal hangers into the OEM rubber insulators. Sensors and lines do not need to go back on the exhaust system. Read your tuner instructions.

4. Add extension pipes if necessary — 50012 is required for MegaCab/SB, 50022 for CrewCab/LB — onto the end of pipe# 21452NB.
5. Next install part # 50230 muffler delete pipe, part # 21556 over the axle pipe* , and part # 21557 tailpipe placing hangers into OEM rubber hangers.



*Note: For some trucks you will be required to move the two FACTORY rubber insulators from the factory exhaust to the metal hangers on cross member on truck in front of rear axle.

6. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all connections and clamps starting at the turbo working your way to the back.

Technical Support: 1 800 762 4286 or email, techsupport@flopro.com
www.flopro.com