



DPF Delete Pipe

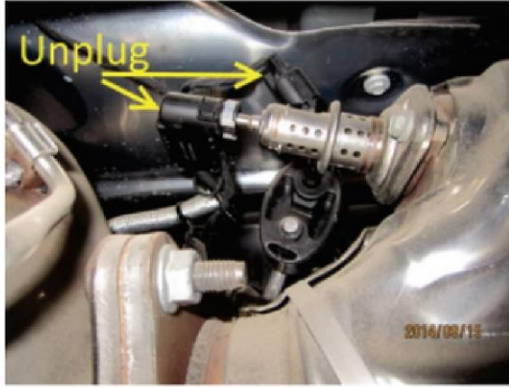
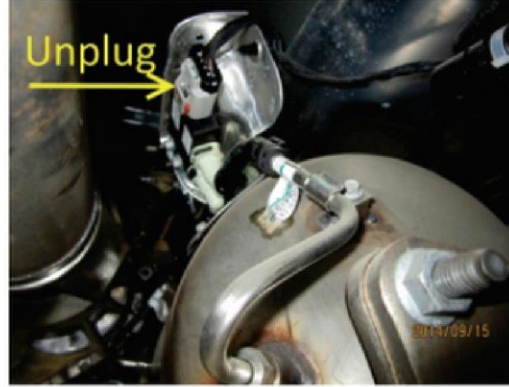
2013-2018 Ram 6.7L Cummins



DPF/CAT Delete Pipe Instructions

Removal of OEM Exhaust System

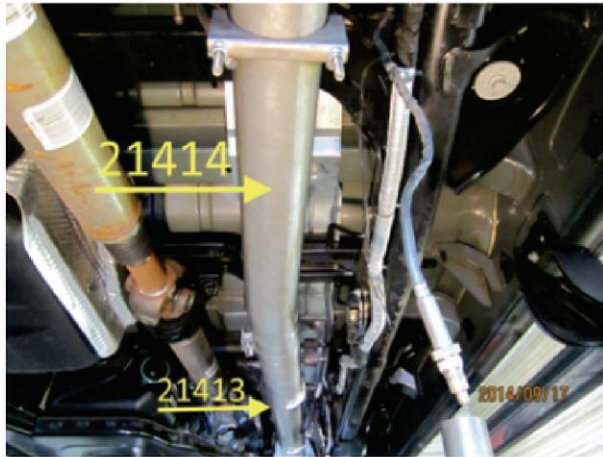
1. Remove all sensors, DEF injector connections from the SCR and Diesel Particulate Filter.



2. Unbolt the Downpipe/DPF and SCR/DPF flange connections and loosen clamp at the tailpipe end. Remove the DPF and SCR from the vehicle.

Installation Instructions of new Exhaust System

1. Install pipe# 21413 by loosely tightening the flange to the flanged end of downpipe and inserting metal hanger into the OEM rubber insulator.
2. Next, install 21414 pipe onto the end of pipe# 21413 and into the inlet of the tailpipe assembly. Make sure to place clamps on connection before installing pipes. The inside bend should face the frame of the truck. Install the CH70 clamp/hanger at the same location where the double hangers from the SCR mount.



4. With the pipes mounted loosely, adjust the new Flo-Pro system for clearance and appearance. Evenly tighten all connections and clamps starting with the front flange connection working your way to the back.

